Cooling curves for Alclad and nonclad aluminum products cooled from 495°C (920°F) in forced air. Air temperature, 25°C (80°F); air velocity, 2.3 m/s (450 ft/min). Tabulated values of quench delay (maximum delay before the material being quenched has cooled below 400°C, or 750°F) were determined from cooling curves shown. Source: J.R. Davis, Ed., *Aluminum and Aluminum Alloys, ASM Specialty Handbook*, ASM International, 1993, p 301